



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SF

D2530
Job Sheet 168335



Part No: D2530

Job Qty: 15 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea		11/16/17	0.00	0.00	Start Up Small Fab		MCC
100	Small Fab	15 pcs		11/16/17	0.12	2.91	Small Fab		MCC DAS
110	QC	15 pcs		11/16/17	0.00	0.00	QC5		38
120	Large Fab	15 pcs		11/16/17	0.00	6.00	Large Fab 1		9-88
130	QC	15 pcs		11/16/17	0.00	0.00	QC9		
140	QC	15 pcs		11/16/17	0.00	0.00	QC5		
150	Powdercoat	15 pcs		11/17/17	0.00	0.57	Powdercoat4		BR. 1/14/17-21.
160	QC	15 pcs		11/17/17	0.00	0.00	QC3		38
170	Packaging	15 pcs		11/17/17	0.00	0.00	Packaging3	57379	NOV 22 2017
180	QC21-SA	15 Ea		11/17/17	0.00	0.00	QC21		NOV 22 2017

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 9:00 FINISH TIME: 4:30 OUT: 320°

M 135418.

Rev B

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	44	129	0	0
120-Large Fab	D2534	30	39	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 3:18 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd.
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Mfg Date: 11/14/17
Job No: 168335

D2530

Start up Operation

PART NO:

Revision:

Operation:

Change No:

DISPOSITION

ework ☐
Scrap ☐
e-as-is ☐
roved ☐

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

AGAINST DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

QTY Effective : _____

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

FAULT CATEGORY

☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

Substation ☐Process Improvement ☐

Marks/Chatter

Past Expiry Date ☐Manufacturing Process ☐Misidentified ☐Past Due ☐

OTHER :